

CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2

This is to certify that Manuel da Conceição Graça, Lda

Rua Manuel da Conceição Graça, nº5
2580-954 Carregado
PORTUGAL

is qualified to perform welding work within the range of certification of:

Certification level CL1 according to EN 15085-2

Field of application:

- New build, conversion and repair of rail vehicles and their components (without design)
- Supporting frames for external equipment parts
- Seating frames
- Tanks for traction transformers

Range of certification

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
131	22 23	t = 0.75 - 3 mm t = 1 - 8 mm	./. ./.

(continuation: see reverse)

Responsible welding coordinator: Rui Sousa Marques (IWE) born: 23.05.1986

Deputy with equal rights: Nuno Santos (IWE) born: 20.11.1978

Deputy: -

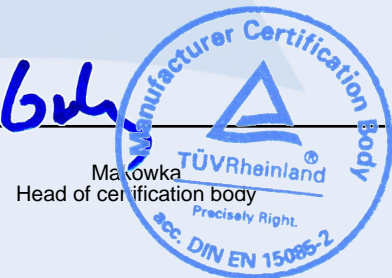
Certificate no.: TÜVRh/15085/CL1/440/1A1/16

Valid: from 07.09.2020 to 02.05.2022

Issued on: 07.09.2020

Auditor: NORDHAUSEN

General regulations (see reverse)



Małowska
Head of certification body

Certificate no.: TÜVRh/15085/CL1/440/1A1/16

Continuation of range of certification

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
135	8 8 2.2 8 2.2 2.2/8 2.2 1.1/8, 1.2/8 1.1/8, 1.2/8 1.2 1.1 1.1	t = 0.6 - 6 mm t = 0.8 - 6 mm t = 1 - 4 mm t = 1 - 6 mm t = 1.4 - 4 mm t = 1.4 - 6 mm t = 1.4 - 8 mm t = 3 - 12 mm t = 3 - 16 mm t = 3 - 30 mm t = 3 - 30 mm t = 3 - 30 mm D >= 45 mm	BW (robot) FW (robot) BW (robot) ./. ./. FW FW (robot) FW BW ./.(robot) FW BW
141	23 8 8	t = 1 - 4 mm t = 1 - 4 mm t = 1 - 6 mm	./. BW FW
212	8	t = 1 - 3 mm	-
783	8/1.2	D = 10 - 12 mm	-
786	8 8	D = 4 mm D = 6 mm	- -

Comments:

Authority to test the qualification of welders:

The responsible welding supervisor is authorized to test the qualification of welders according to the applicable standards within the range of certification of this Certificate.

Certificate no.: TÜVRh/15085/CL1/440/1A1/16

General regulations

according to EN 15085-2

Revocation of the Certificate

The national safety authority or the manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. The manufacturer certification body shall notify the national safety authority.

If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least two months before the end of the period of validity of the current certificate.

Distribution list:

1. Applicant (original)
2. Files